



6738

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	852487	1	Gear under		RATIO 2,2:1
2	851646	1	• Housing		
3	851647	1	• • Bearing housing		
4	851971	1	• Intermediate section		
5	851996	1	• Gasket	IK	
6	850265	1	• Sealing strip		
			• Bulletin 48-10	48-10-EN	Sealing Strip
7	946543	6	• Screw		
8	941670	6	• Washer		
9	852484	1	• Countershaft		
10		1	• • RING		
11	183752	2	• Cone		
12	183750	2	• Cup		
13	852485	1	• Lock nut		
14	851974	1	• Collet		
15	852162	1	• Spacer sleeve		
16	948298	X	• Adjusting washer		TH = 0,10 MM
	948299	X	• Adjusting washer		TH = 0,15 MM
	948300	X	• Adjusting washer		TH = 0,35 MM
	948303	X	• Adjusting washer		TH = 1,0 MM
17	852508	1	• Needle bearing		
18	851649	1	• Gear set		
19	850981	1	• Nut		
20	851652	1	• Driveshaft		
21	181587	2	• Ring		
22	181588	2	• Ring		
23	851979	2	• Sealing ring	IK	
24	925256	2	• O-ring	IK	
25	946541	2	• Screw		
26	897871	2	• Adjusting washer		
27	851980	X	• Adjusting washer		TH = 0,10 MM
	851981	X	• Adjusting washer		TH = 0,15 MM
	851982	X	• Adjusting washer		TH = 0,35 MM
28	851983	1	• Zink ring		
29	949823	2	• Screw		
30	851984	1	• Line cutter		
31	804262	1	• Plug		
32	804261	1	• Gasket	IK	
33	924066	2	• Stud		L = 45 MM
34	952987	2	• Screw		L = 70 MM
35	851777	1	• Tap		
36		1	• • WASHER		
37	851783	1	• • Lock washer		
38	949791	1	• • Cotter pin		
39	955989	2	• • O-ring	IK	
40		1	• SPLINE SLEEVE		EARLY TYPE. EARLY TYPE OF SPLINE SLEEVE IS REPLACED BY SHAFT 852527 + SPLINE SLEEVE 852534.
	852534	1	Splined sleeve		INCLUDED IN DRIVE UNIT 120S.
41		4	• CUP SPRING		
42		18	• OUTER DISC		
43		17	• INNER DISC		
44		2	• THRUST WASHER		
45		1	• ADJUSTING SCREW		
46	852675	1	Spare parts kit		INCLUDED IN DRIVE UNIT 120S.
47	852670	4	• Lock screw		
48	941670	4	• Washer		
49	852669	1	• Locking wire		
50	925256	1	O-ring	IK	INCLUDED IN DRIVE UNIT 120S.